



# H-6115 MPI #32

# LOW VOC TRAFFIC PAINT

## TECHNICAL PRODUCT BULLETIN

### PRODUCT DESCRIPTION AND USES

**H-6115** Traffic & Highway Marking Paint is a bright, synthetic, quick drying, durable, traffic and zone marking paint intended for use on concrete, bituminous brick, or stone surfaces of highways, bridges, tunnels streets, or parking lots.

**H-6115** should be applied at a wet film thickness of .006 to .015 (6-15 mils) by means of conventional traffic line striping equipment. Paint stripes can be reflectorized for night visibility by adding reflecting media (glass spheres) before the paint film dries or sets-up, using the drop-on-method. The reflective media shall be evenly dispersed on the wet paint at a rate of 6 pounds of glass spheres per gallon of paint. The glass beads can be applied using a drop on method or can be supplied ready-mixed. Material must be thoroughly mixed prior to using.

**H-6115** does not contain lead or chromate and meets all existing VOC regulations. It meets the requirements of TT-P-115F and MPI #32 GPS-1.

**H-6115** is also available pre-mixed with reflectorized beads.

### PRODUCT DATA

VOC Content:

**1.2 lbs./gallon; 144 grams/liter**

Type of Material:

**Modified Alkyd Resin**

Volume Solids:

**69% by Weight; 45% by Volume**

Estimated Coverage:

**120 sq.ft./ gal at 6 mils; 720 mils sq.ft./gallon**

Recommended Film Thickness:

**3-7 mils/coat DFT**

Method of Application:

**Spray preferred, may be brushed or rolled**

Number of Coats:

**One normally**

Thinner and Clean Up Solvent:

**Use as supplied; Clean-up with aromatic solvents**

Shelf Life:

**12 months from DOM @ 75°F guaranteed**

Pot Life:

**Indefinite**

Dry Time:

**Dry to Touch: 10 to 30 minutes ; Hard in 2 hours;  
To Recoat: 1/2 to 1 Hour**

Flash Point:

**-9° F.**

Color and Gloss:

**White, Yellow, Handicap Blue and Black**

Mixing Ratio:

**Ready-mixed**

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